CCD and scientific-CMOS detectors for submicron laboratory based X-ray **Computed Tomography**



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Abstract

The key component of any CT (X-ray computed tomography) machine is a detection system. In the area of scientific CT imaging applications three types of sensors are mainly used. These are amorphous silicon (α-Si) flat panels, complementary metal-oxide-semiconductor (CMOS) or scientific CMOS (sCMOS) and chargecoupled device (CCD) sensors.

The purpose of this study was to compare the performance of a sCMOS-based detector with a CCDbased detector for submicron CT at laboratory-based measurement system. Rigaku nano3DX machine equipped with XSight[™] Micron LC Xray CCD camera and XSight[™] Micron LC X-ray sCMOS camera was used for this task.

Properties of each camera were evaluated as well as the quality and noise properties of acquired data. Several camera parameters were investigated e.g. achieved spatial resolution, modulation transfer function (MTF) and number of hot pixels. For data quality evaluation, acquired data of phantoms as well as selected samples were used.





Materials and methods

XSight[™] Micron LC X-ray CCD/ sCMOS camera

Table 1: Nominal parameters of both tested cameras without a lens unit.

Technical features	CCD camera	sCMOS camera
Array size	3320(H) x 2500(V)	2048(H) x 2048(V)
Pixel size	5.4 µm	6.5 µm
Sensor diagonal	22.5 mm	18.8 mm
Nonlinearity	< 1%	0.2%
Dynamic range	2300 : 1	21 400 : 1
Acquisition gain	0.45 e ⁻ /ADU	0.55 e ⁻ /ADU
Readout noise	11 e ⁻ rms	1.4 e ⁻ rms
Readout rate	8 Mpix./s (approx. 1 fps)	40 fps (@ 16 bit)
Dark current	0.001 e ⁻ /pix./s @ 35°C	0.14 e⁻/pix./s @ 0ºC
Binning	Independent on-chip binning in x, y	2 x 2, 3 x 3, 4 x 4, 8 x 8
Peak quantum efficiency	56% @ 540 nm	82% @ 550 nm
Shutter type	Electromechanical	Rolling shutter
Data interface	USB 2.0	USB 3.0

Acquired data and evaluated parameters

Table 2: List of acquired data and evaluated

parameters.

Data	Evaluated parameters		
Bias frames	Read-out noise properties		
Dark background frames	Dark current Number of hot pixels Number of random hot pixels		
Bright frames	Noise properties Linearity		
JIMA RT RC-02B frames	Spatial resolution Data quality		
CT data – Ruby ball (0.3 mm diameter)	Spatial resolution Data quality		
CT data – Glass cup	Data quality		

For all measurements the **sensors temperature** was kept at **0 degrees**. Used exposure times for X-ray projection data were first selected for CCD camera, based on optimal contrast and also on analysis type. Exposures for sCMOS camera were subsequently derived to achieve equal detected signal level as for CCD. The evaluated CT data of a ruby ball (with 0.3 mm diameter) and a glass cup sample were reconstructed, from only background and flat-field corrected projections, using ASTRA Tomography Toolbox [1]. No data processing or corrections such as noise or ring artifacts reduction were used in our study. For some analysis DN (Digital numbers) of acquired data were converted to number of detected electrons using vendor's conversion specifications.

Results

Noise properties

For noise properties analysis several parameters were evaluated: readout noise (calculated from bias frames), **dark current** (calculated using linearity analysis of dark background frames), hot pixels and random hot pixels (analysis of extreme values in dark background frames), total noise (calculated from bright frames) and normalized **noise power spectrum** (NNPS – calculated from bright frames based on IEC 62220-1: 2003(E) standard [2]. Achieved results are stated in Table 3 and shown in Fig. 1.

Data quality



Acquired data quality for both tested cameras was evaluated quantitatively and qualitatively both in projection domain and tomogram domain. Qualitative evaluation was done by visual perception of several operators and no significant quality differences between both cameras were found in projection domain. However, in tomogram domain there were present severe ring artifacts in case of sCMOS acquired data (see Fig. 3). For quantitative evaluation we adopted image quality evaluation procedure presented by Kraemer et al. [4] – utilization of image quality measures: Contrast to Noise Ratio (CNR), Signal to Noise Ratio (SNR), Local Contrast (C), Variance (VAR), Sum of Modified Laplacians (SML) and Just Noticeable Blur (JNB). For all evaluated data the CCD sensor reached higher SNR (see Table 4 and Table 5). In situation, when same exposure time was used sCMOS data reached better results compared to CCD data. Also for situations, when comparable signal was detected by both tested sensors, sCMOS based camera reached better or comparable results to CCD based camera.

Table 3: Results of noise properties and hot pixels analysis. Random hot Readout Dark **Total** Hot noise pixels pixels noise current [e⁻/pix/s] [% / frame] [%] [e⁻ rms] [e⁻ rms] CCD 10.67 0.12 0.10 101.53 0.47 0.74 sCMOS 1.32 0.06 118.75 0.50



Fig. 1: 2D NNPS for both tested cameras: CCD (left) and sCMOS (right).

Spatial resolution

For evaluation of the spatial resolution of the nano3DX system with both tested cameras, two approaches were used: JIMA RT RC-02B resolution test in projection domain and in tomogram domain evaluation of MTF (Modulation transfer fuction) – procedure defined in: ASTM E1695-95(2013) standard [3]. In projection domain tested system reached **0.5 µm resolution** in both horizontal and vertical directions for both used cameras (Fig. 2). In tomogram domain CCD based detection system achieved 1.58 µm spatial resolution and the sCMOS based system 1.91 µm for specified acquisition settings that reflected standard measurement scenario.



Fig. 3: Comparison of raw CT images without any processing (no ring artifacts and noise reduction) acquired by tested cameras – ruby ball (up) and glass cup (down).

Table 4: Results of data quality analysis for acquired projection data

	CCD				sCMOS		
	JIMA	JIMA	Ruby	Glass	JIMA	Ruby	Glass
	(exp. = 30 s)	(exp. = 60 s)	ball	cup	(exp. = 30 s)	ball	cup
CNR	7.07	10.15	28.83	28.80	10.51	17.75	25.52
SNR	8.73	9.10	3.53	51.0	6.89	3.17	9.60
С	0.56	0.61	1.0	0.14	0.72	1.0	0.48
VAR	3e-3	4e-3	1.85e-5	1.47e-4	0.01	1e-3	8.91e-4
SML	184.76	185.48	381.94	280.53	164.25	3778.60	137.63
INR	1 39	2 61	0 98	2 09	3 20	0.63	2 75

Table 5: Results of data quality analysis for tomogram data

	CCD		sCMOS		
	Ruby	Glass	Ruby	Glass	
	ball	cup	ball	cup	
CNR	6.15	4.44	6.11	4.41	
SNR	79.28	278.15	26.63	26.06	
С	0.08	0.03	0.39	0.40	
VAR	1.98e-4	1.03e-4	2e-3	0.01	
SML	1158.71	106.31	1682.12	519.72	
	7 00	1 50	0.04	F 40	

Fig. 2: Results of JIMA RT RC-02B resolution test – line profile analysis of labeled areas.

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JIND 1.09 4.32 0.94 5.13

Conclusion

In this study comparison of CCD and sCMOS based detectors in field of high resolution X-ray computed tomography imaging using laboratory-based CT system was conducted. For data acquisition Rigaku nano3DX system was used. Both detector types were compared in terms of their properties and also acquired data quality and noise properties. For that, image data of phantoms as well as selected samples from material sciences were acquired and evaluated in projection and also tomogram domain. Acquired results showed that there were not negligible differences between both tested cameras, specifically in terms of noise properties, achieved spatial resolution and number of hot pixels. However, it was shown that sCMOS camera based detection system can be used for the task of submicron laboratory based X-ray Computed tomography. Specifically, it brings quality and noise properties improvements for low exposure time measurement scenarios compared to situation when CCD sensor is used.

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